

		Working range				Vaccum plate size			
Milling Department		X-axis	Y-axis	Z-axis	Rotational axis	Length	Width		
Mazak Variaxis C-600 + BMO Robot	1	650	550	530	360°	Simultaneous			
Mazak Nexus 510C II	1	1050	530	510					
Mazak VTC 200C II	1	1670	510	510	360°		900	500	
Datron M8 Cube	2	1000	700	200			1000	700	

Turning Department		X-axis	Z-axis	W-as	Y-axis	Max diameter	Barfeeder	Length	Feed-through diameter
Mazak Nexus 200M	1	230	575	550		Ø200	STC 65	1500	Ø65
Mazak Nexus 250M	1	230	575	550		Ø250	STC 80	1500	Ø80
Mazak Nexus 250 2M	2	230	575			Ø250	STC 80	1500	Ø80
Mazak Nexus 200 MY	1	230	575	550	100	Ø200	LNS	1500	Ø100
Mazak 250 MSY	1	230	575	585	102	Ø250	STC 80	1500	Ø80
Mazak 350 MSY	1	280	670	650	150	Ø350	LNS	1500	Ø100
Style 510	1	300	1850			Ø300			

Turning-milling Department		X-axis	Y-axis	Z-axis	Rotational axis	Max diameter	Barfeeder	Length	Feed-through diameter
Mazak Integrex 200 IV	1	580	160	1045	225°	Ø300	STC 80	1500	Ø80
Mazak Integrex I 200ST	1	535	210	900	240°	Ø250	LNS	1500	Ø100
Citizen CinCom L32 XII LfV	1				360°	Ø32	Breuning IRCO	3200	Ø40

Turning Department			Feed-through diameter	Length barfeeder
Traub A25	9		Ø25	3000
Traub A42	2		Ø42	3000

Plastic sheet Department		Length	Width	Throughput
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Formaatzaagmachine				
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Felder SW 740	1	3000	740	
Bomar Proline vol automaat	1	3500		Ø280

Quality Department		X-axis	Y-axis	Z-axis
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Meetmachine				
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Hexagon TIGO SF	1	500	580	500
Mitutoyo SJ210 Ruwheidsmeter	1			
Mitutoyo LH-600E hoogtemeter	1			
Mitutoyo PJ-A300	1			

Finishing/assembly Department	
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Straalcabine Rösler	1
Coldjet droogijs straalmachine	1

3D Printing		Width	Length	Height
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Markforged Mark Two	1	320	132	154
Creality K1C	1	220	220	250